

**here's how you stand to  
gain by using mandrels by**

**DI-COAT**

## Single Layer Superabrasive Electroplated Mandrels

Use: CBN for I.D . and Jig Grinding of High Speed Steels and Alloys  
Diamond for I.D . and Jig Grinding of Carbides and Non-Metallics

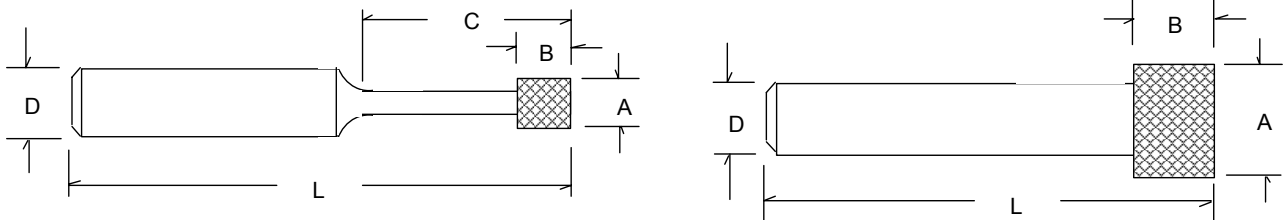
### ADVANTAGES OF GRINDING WITH SUPERABRASIVE MANDRELS

- Feeds may be increased as much as 80%
- Increased cutting life
- Increased cutting action
- Decreased cost per finished part
- Reduced deflection for greater accuracy
- Suited for dry grinding



### RECOMMENDED GRINDING APPLICATIONS

- All types of hardened steel
- Laminates - Phenolics
- Sintered or presintered carbide
- Ferrite
- Ceramics
- Most hard, abrasive materials
- Glass and fiberglass



OTHER SHAPES AND GRIT SIZES AVAILABLE BY SPECIAL ORDER

DELIVERY: From Stock • Delivery Charges: F. O. B. Novi, MI • Terms of Payment: Net 30 days

42900 W Nine Mile Rd Novi, MI 48375

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